

P1509 (50:50) SATURATED POLYESTER RESIN

PRODUCT

Properties

P1509 (50:50) is a saturated polyester resin, which is used together with epoxy resin (by 50:50) to produce hybrid powder coatings, low temperature curing, giving high gloss and excellent flow effect.

Specifications

Appearance: Light yellow & clear flake

Color (DMF50%): 5-10

Acid value (mgKOH/g): 68-78

Glass Transition Temperature (°C): ≥55

Viscosity (200°C/mPa.s): 4500-5500

Recommended Formulation

INGREDIENT	WEIGHT
Polyester resin P1509 (50:50)	300g
Epoxy resin (E-12)	300
Padding	377g
Flow agent(PV88/GLP588)	10g
Benzoin	3g
Leveling agent (701B)	10g

Technical condition for making coatings

Extruder: SLJ-30AF

Clamp set temperature(°C): 110-120

Helix pole temperature(°C): 60

Rotational speed(rpm): 60

Powder particle size(μm .max): 100

Curing condition: 160°C/15 min (metal temperature)

Coating film properties

Film thickness(μm): 70± 10 Gloss (60°C) %: ≥90

Bend (mm): ≤6 Impact intensity(kg·cm): 50

Pencil hardness: 1H

Package and Shelf Life

a. Package: net 25kgs in PE bag or multi-ply paper bag;

b. Shelf Life: in a ventilative, dry and clean place under 30°C, its shelf life is one year.

Spraying methods and conditions

Oilless and rustless cold-rolled steel plate (mm): 0.5

Electrostatic spraying (kv): 50

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